

3/26/2018

APR 02 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Set #49



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002533

647.3702

Job Sheet 175031



Part No: 647.3702

Job Qty: 1 ea

Part Name: 412 Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG 647.3700 REV:A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.26 as per ecr 14-214 DD VERF:JLM IPP REV:C AS PER REV NC3 15.03.18 JLM VERIFIED BY:DD IPP REV:D 18.01.19 AS PER DWG REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Stores/Pkg-2	9-80	APR 27 2018
110	Packaging	1 pcs	4/26/18	4/26/18	0.00	0.00	Packaging1-1	6	APR 27 2018
120	QC	1 pcs	4/26/18	4/26/18	0.00	0.00	QC4	9-80	7.10
125	DC	1 pcs	4/26/18	4/26/18	0.00	0.00	DC		7.10
130	Packaging	1 pcs	4/26/18	4/26/18	0.00	0.00	Packaging3-1	9-80	7.10
140	QC21-FG	1 Ea	4/26/18	4/26/18	0.00	0.00	QC21	9-80	APR 30 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 647.3702
Descriptions: 130 - Identify and pack for shipping as per PPP 647.3702

Fg101



Container No: S065962



Part: 647.3702

Job No: 175031

Serial No/Batch: S065962

Revision: A

Inspector:

Dart Aerospace Ltd.
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Date: 04/27/18

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	S054101
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	S01900
601.3073	Connector p/n 082-4440	1 Ea (1 ea)	90-Start up Operation	F163232
601.3083	Adhesive Rubber Seal	1 Ea (1 ea)	90-Start up Operation	S054871
647.3801	412 Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	S064998
647.3804	Lower Cutter Assembly High	1 Ea (1 ea)	90-Start up Operation	S027988
647.3903	Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	S044441
647.4010	Wiper Deflector RH	1 Ea (1 ea)	90-Start up Operation	E158477
647.4011	Wiper Deflector LH	1 Ea (1 ea)	90-Start up Operation	F1062878
647.4110	Doubler	1 Ea (1 ea)	90-Start up Operation	F161210
647.4111	Doubler	1 Ea (1 ea)	90-Start up Operation	F162469
647.4112	Clip	1 Ea (1 ea)	90-Start up Operation	F163487
647.4113	Clip	1 Ea (1 ea)	90-Start up Operation	F165548
647.4114	Shim	2 Ea (2 ea)	90-Start up Operation	F165550
647.4115	Shim	2 Ea (2 ea)	90-Start up Operation	F158848
647.4116	Shim	1 Ea (1 ea)	90-Start up Operation	F161755
647.4210	Bracket LH	1 Ea (1 ea)	90-Start up Operation	F161784
647.4211	Bracket RH	1 Ea (1 ea)	90-Start up Operation	F158229
647.4310	LH Lower Strut	1 Ea (1 ea)	90-Start up Operation	F161612
647.4311	RH Lower Strut	1 Ea (1 ea)	90-Start up Operation	F162442
647.4312	LH Upper Strut	1 Ea (1 ea)	90-Start up Operation	F158436
647.4313	RH Upper Strut	1 Ea (1 ea)	90-Start up Operation	F158358
647.4410	Rail	1 Ea (1 ea)	90-Start up Operation	S021721
AN3-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	S019388
AN3-4A	Bolt	3 Ea (3 ea)	90-Start up Operation	S019323
AN3C10A	Bolt	2 Ea (2 ea)	90-Start up Operation	S017920
CCR264SS-3-03	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	S019327
CCR264SS3-04	Rivet	12 Ea (12 ea)	90-Start up Operation	S000546
CR3212-4-2	Cherry Rivet	12 Ea (12 ea)	90-Start up Operation	F113641-225
CR3212-4-3	Cherry Rivet	17 Ea (17 ea)	90-Start up Operation	S021122
CR3212-4-4	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	S019424
CR3213-4-2	Cherry Rivet	13 Ea (13 ea)	90-Start up Operation	S019316
CR3213-4-3	Rivet, Cherry	32 Ea (32 ea)	90-Start up Operation	S019368
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	90-Start up Operation	S019315
CR3213-4-5	Rivet	42 Ea (42 ea)	90-Start up Operation	F1136983-5
CR3213-4-8	Rivet	4 Ea (4 ea)	90-Start up Operation	S044234
MS2104208	Use Ms21042L08	18 Ea (18 ea)	90-Start up Operation	S027548
MS21042-3	Nut	79 Ea (79 ea)	90-Start up Operation	S020620
MS21047-3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	F1138408
MS21047L06	Nut Plate	6 Ea (6 ea)	90-Start up Operation	F0000566x2
MS21047L08	Nut Plate	6 Ea (6 ea)	90-Start up Operation	F1137680.0
MS21071L3	Anchor Nut	4 pcs (4 ea)	90-Start up Operation	F1137951-7
MS24694-C53	Screw	8 Ea (8 ea)	90-Start up Operation	F11379702
MS24694-S49	Screw	1 Ea (1 ea)	90-Start up Operation	F1130325-50x12
MS27039-08-08	Screw	16 Ea (16 ea)	90-Start up Operation	F1138336-10
MS27039-08-11	Screw	2 Ea (2 ea)	90-Start up Operation	S040336
MS27039-1-07	Screw	12 Ea (12 ea)	90-Start up Operation	S01701
MS27039-1-09	Screw	14 Ea (14 ea)	90-Start up Operation	S054604x4
MS27039-1-10	Screw	42 Ea (42 ea)	90-Start up Operation	S005149x
NAS1149F0332P	Washer	157 Ea (157 ea)	90-Start up Operation	S057525
NAS1149FN832P	Washer	34 Ea (34 ea)	90-Start up Operation	S02000

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	23	0
	601.2045	1	31	0
	601.3073	1	5	0
	601.3083	1	5	0
	647.3801	1	0	0
	647.3804	1	1	0
	647.3903	1	2	0
	647.4010	1	12	0
	647.4011	1	0	0
	647.4110	1	6	0
	647.4111	1	5	0
	647.4112	1	4	0
	647.4113	1	8	0
	647.4114	2	13	0
	647.4115	2	13	0
	647.4116	1	5	0
	647.4210	1	11	0
	647.4211	1	11	0
	647.4310	1	4	0
	647.4311	1	4	0
	647.4312	1	7	0
	647.4313	1	7	0
	647.4410	1	6	0
	AN3-11A	8	295	0
	AN3-4A	3	166	0
	AN3C10A	2	28	0
	CCR264SS-3-03	16	168	0
	CCR264SS3-04	12	186	0
	CR3212-4-2	12	68	0
	CR3212-4-3	17	205	0
	CR3212-4-4	4	346	0
	CR3213-4-2	13	215	0
	CR3213-4-3	32	492	0
	CR3213-4-4	19	736	0
	CR3213-4-5	42	172	0
	CR3213-4-8	4	44	0
	MS21042-08	18	0	0
	MS21042-3	79	274	0
	MS21047-3	4	514	0
	MS21047L06	6	35	0
	MS21047L08	6	27	0
	MS21071L3	4	15	0
	MS24694-C53	8	67	0
	MS24694-S49	1	157	0
	MS27039-08-08	16	112	0
	MS27039-08-11	2	1,493	0
	MS27039-1-07	12	96	0
	MS27039-1-09	14	216	0
	MS27039-1-10	42	313	0
	NAS1149F0332P	157	1,987	0
	NAS1149FN832P	34	4,000	0

Part Specifications

Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002533	S061388	600.1012	Sealant PR1425B2 (#654 sem)	s054101	CCK017	1
002533	S061385	601.2045	RTV (LOCTITE 598)	s019005	CCK095	1
002533	S061407	601.3073	Connector p/n 082-4440	f163232	CCK098	1
002533	S061387	601.3083	Adhesive Rubber Seal	s054871	CCK009	1
002533	S065960	647.3801	412 Upper Cutter Assembly	s064985	CCK028	1
002533	S027988	647.3804	204,205,212,214,412 Lower Cutter Assembly High	F162440	CCK027	1
002533	S061391	647.3903	Deflector Assembly	s044441	CCK016	1
002533	S061384	647.4010	Wiper Deflector RH	f158472	CCK060	1
002533	S065174	647.4011	Wiper Deflector LH	S062598	CCK051	1
002533	S061392	647.4110	Doubler	s004312	CCK080	1
002533	S061424	647.4111	Doubler	f161210	CCK111	1
002533	S061422	647.4112	Clip	f162469	CCK112	1
002533	S061421	647.4113	Clip	f163487	CCK112	1
002533	S061420	647.4114	Shim	f165545	CCK112	2
002533	S061419	647.4115	Shim	f165550	CCK112	2
002533	S061418	647.4116	Shim	f158848	CCK112	1
002533	S061417	647.4210	Bracket LH	f161755	CCK112	1
002533	S061416	647.4211	Bracket RH	f161784	CCK112	1
002533	S061389	647.4310	LH Lower Strut	f158229	CCK072	1
002533	S061393	647.4311	RH Lower Strut	f161672	CCK073	1
002533	S061394	647.4312	LH Upper Strut	f162442	CCK074	1
002533	S061395	647.4313	RH Upper Strut	f158436	CCK075	1
002533	S061386	647.4410	Rail	f155358	CCK081	1
002533	S061382	AN3-11A	Bolt	s027721	ST349	8
002533	S061380	AN3-4A	Bolt	s019388	ST350	3
002533	S061379	AN3C10A	Bolt	s019323	ST349	2
002533	S061378	CCR264SS-3-03	Cherry Rivet	s019420	ST321	16
002533	S061373	CCR264SS3-04	Rivet	s019377	ST321	12
002533	S061372	CR3212-4-2	Cherry Rivet	s000546	ST320	12
002533	FM136741-2	CR3212-4-3	Cherry Rivet		ST320	5
002533	S061371	CR3212-4-3	Cherry Rivet	s053949	ST320	12
002533	S021122	CR3212-4-4	Cherry Rivet	F128058	ST320	4
002533	S061324	CR3213-4-05	Rivet	s019315	ST319	42
002533	S061364	CR3213-4-2	Cherry Rivet	s019424	ST320	13
002533	S061343	CR3213-4-3	Rivet, Cherry	s019316	ST319	32
002533	S061334	CR3213-4-4	Rivet, Cherry	s019368	ST319	19
002533	S061320	CR3213-4-8	Rivet	fm136983-5	ST320	4
002533	S061297	MS21042-3	Nut use MS21042L3	s027548	ST304	79
002533	S061299	MS21042L08	Nut	s044234	ST303	18
002533	S061296	MS21047-3	Nut Plate	s020620	ST301	4
002533	S061295	MS21047L06	Nut Plate	fm138408	ST301	6
002533	F0000566	MS21047L08	Nut Plate		ST301	2
002533	S061293	MS21047L08	Nut Plate	s016504	ST301	4
002533	S061289	MS21071L3	Anchor Nut	fm137680.0	ST299	4
002533	S061283	MS24694-C53	Screw	fm137951-7	ST285	8
002533	S061278	MS24694-S49	Screw	fm129702	ST284	1
002533	FM130325-50	MS27039-08-08	Screw		ST278	12
002533	S061261	MS27039-08-08	Screw	s053952	ST278	4
002533	S061254	MS27039-08-11	Screw	fm138336-10	ST278	2

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002533	S061250	MS27039-1-07	Screw	s040536	ST281	12
002533	S061240	MS27039-1-09	Screw	s017101	ST280	14
002533	S052670	MS27039-1-10	Screw	F160084	FG027	4
002533	S061235	MS27039-1-10	Screw	S005145	ST280	21
002533	S061238	MS27039-1-10	Screw	S061228	ST280	17
002533	S061221	NAS1149F0332P	Washer	s057525	ST262	157
002533	S061220	NAS1149FN832P	Washer	s020604	ST263	34

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/27/18 8:07 AM dart.quirion.sonia